

Having thus described my invention, I claim:

1. As a new article of manufacture, a board of pulp provided with a facing of tough paper having therein a plurality of indentations representing the grain of wood.
2. As a new article of manufacture, a board having a paper facing and said facing having therein a plurality of indentations representing the grain of wood, the indentations being filled with a material differing in shade from the body of said paper facing.
3. As a new article of manufacture, a board having a paper facing and said facing having therein a plurality of indentations representing the grain of wood, the indentations being filled with a material differing in shade from the body of said paper facing, and extending to the surface of said paper.
4. As a new article of manufacture, a board of fiber having a facing of tough paper provided with a plurality of indentations forcing said facing into the fiber without breaking.
5. As a new article of manufacture, a board of fiber having a paper facing provided with a plurality of indentations forcing said facing into the fiber without breaking, said indentations being filled with a material of a different shade from the body of said paper facing.
6. As a new article of manufacture, a board of fiber having a paper facing provided with a plurality of indentations forcing said facing into the fiber without break-

ing, said indentations being filled with a material of a different shade from the body of said paper facing, and extending to the surface of said paper facing.

7. As a new article of manufacture, a board of paper pulp having a facing of paper provided with a plurality of indentations representing the grain of wood, the walls of said indentations being formed of said paper facing embedded in said pulp.

8. As a new article of manufacture, a board of paper pulp having a facing of tough paper provided with a design indented into said facing.

9. As a new article of manufacture, a board having a paper facing provided with a design indented into said facing with said design filled with a material of a different shade from the body of the board.

10. ~~As a new article of manufacture, a board having a paper facing provided with a design indented into said facing, with said design filled with a material of a different shade from the body of the board, and extending to the surface of said board.~~

11. As a new article of manufacture, a board having two layers of paper with pulp board interposed between them and a design formed in one or both layers of paper embedding portions thereof in the pulp board.

Signed by me at Boston, Mass., this 26th day of March, 1915.

JAMES W. McINDOE.

Witnesses:

NATHAN C. LOMBARD,  
WALTER E. LOMBARD.